



! DANGER



**FOLLOW LOCKOUT/
TAGOUT PROCEDURES**

Did you know that according to Occupational Safety and Health Administration compliance with the lockout/tagout standard prevents an estimated 120 fatalities and 50,000 injuries each year?

Forms of hazardous energy found in the workplace include electrical, thermal, chemical, hydraulic, pneumatic, mechanical and gravitational.

Before beginning machine adjustment, maintenance or servicing work, do the following:

- ✓ De-energize all sources of hazardous energy.
- ✓ Lockout and tagout all forms of hazardous energy.
- ✓ Block or dissipate stored energy.
- ✓ Ensure only one key exists for each of your assigned locks.
- ✓ Verify by test and/or observation that all energy sources are de-energized.
- ✓ Inspect repair work before removing your lock and activating the equipment.
- ✓ Ensure only you remove your assigned lock.
- ✓ Ensure you and your coworkers are clear of danger points before re-energizing the system.



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