



1 Notify all employees about the required lockout



2 Shut down equipment using normal stopping procedure



3 Locate and isolate equipment from all energy sources



9 Once work is completed, notify all employees



4 Release any stored energy



8 Remove the lockout device



5 Lockout all switches and controls with assigned locks and tags



7 Perform servicing



6 After ensuring that no personnel are exposed, operate the normal operating controls to make sure equipment won't operate

RETURN EQUIPMENT TO 'OFF' STATE AFTER TEST



What is your LIFE worth?

Lock Out/Tag Out

Lockout and tagout are safety procedures to isolate energy to protect employees from injury when performing maintenance, servicing and troubleshooting equipment

When should you use?

Lockout and tagout is required when you are performing work on a piece of equipment or machine where there could be unexpected start up, or release of stored energy.

The "Fatal Five" Causes of Lockout/Tagout Injuries

1. Failure to stop equipment
2. Failure to disconnect from the power source
3. Failure to bleed residual energy
4. Accidental re-starting of equipment
5. Failure to clear work areas before restarting

It is estimated that compliance with lock-out/tagout procedures prevents 120 fatalities and 50,000 injuries each year (ESFI.org)



YOUR LIFE DEPENDS ON IT



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