

JULY 10, 2023



SAFETY MONDAY

LOCKOUT / TAGOUT (LOTO) CONTROLLING HAZARDOUS ENERGY

The OSHA standard for The Control of Hazardous Energy (Lockout/Tagout), addresses the practices and procedures to disable machinery or equipment and prevent the release of hazardous energy while employees perform servicing and maintenance activities.

Six Steps of Lockout/Tagout Procedures

A lockout/tagout procedure should include the following six steps:

1. Preparation
2. Shutdown
3. Isolation
4. Lockout/tagout
5. Stored energy check
6. Isolation verification

What Must Employers Do:

- ✓ Establish an energy control program.
- ✓ Develop, document, and utilize machine-specific lockout/tagout procedures.
- ✓ Conduct periodic inspections.
- ✓ Provide appropriate training to employees.
- ✓ Provide equipment required by the lockout/tagout procedures at no cost to employees.

"Safety is a full-time job; don't make it a part time practice."



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